

Certificate 98030/04



Issued	15/03/2026	Replaces	98030/03
Contract number	Q09/002	Scope	AR 35
		Page	1 of 4

Product certificate

Compression fittings for joining copper pipes

Based on pre-certification tests as well as periodic inspections by Kiwa Nederland B.V., the products referred to in this certificate and marked with the GASTEC QA mark, supplied by

Aalberts ips Ltd.

may, on delivery, be relied upon to comply with the GASTEC QA Approval Requirements 35, for "Compression fittings for joining copper pipes" dated November 2024

Wim van Loon
Managing Director Nederland

This certificate is issued by Kiwa Nederland B.V. in conjunction with the KIWA regulations for Certification 2017.

This certificate consists of 4 page(s).

Publication of this certificate is allowed.

Advice: consult www.kiwa.com in order to ensure that this certificate is still valid.



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Certificate number	98030/04	Replaces	98030/03
Issued	15/03/2026	Scope	AR 35
Contract number	Q09/002	Page	2 of 4

Compression fittings for joining copper pipes

PRODUCT SPECIFICATION

Compression fittings with compression ring tightening for connecting copper pipes with the dimensions according to GASTEC QA approval requirement nr. 5 (EN 1057), quality half-hard. Max. operating pressure for gas 1 bar.

Kuterlite K600

K610: Straight coupling	K611: Male coupling Copper x BSP tape male thread	K612: Female coupling Copper x BSP parallel female thread	K615: Elbow:
10 mm	R 3/8 x 10 mm	Rp 1/2 x 15 mm	15 mm
15 mm	R 1/4 x 15 mm	Rp 3/4 x 22 mm	22 mm
22 mm	R 1/2 x 15 mm	Rp 1 x 22 mm	28 mm
28 mm	R 3/4 x 15 mm	Rp 3/4 x 28 mm	10 x 12 mm
22 x 15 mm	R 3/4 x 22 mm	Rp 1 x 28 mm	10 x 15 mm
28 x 15 mm	R 1 x 22 mm		12 x 15 mm
28 x 22 mm	R 1 x 28 mm		15 x 22 mm
			22 x 28 mm
K615S: Slow bend	K616: Male elbow: Copper x BSP taper male thread	K617: Female elbow: Copper x BSP parallel female thread	K617W: Backplate elbow Copper x BSP parallel female thread
15 mm	R 1/2 x 15 mm	Rp 1/2 x 15 mm	Rp 1/2 x 15 mm
22 mm	R 3/4 x 15 mm	Rp 1/2 x 22 mm	Rp 3/4 x 15 mm
28 mm	R 3/4 x 22 mm	Rp 3/4 x 22 mm	
	R 1 x 22 mm	Rp 1 x 22 mm	
	R 1 x 28 mm	Rp 1 x 28 mm	
K618: Equal tee	K618EB: Tee, one end and branch reduced	K618B: Tee, with reduced branch	K618E: Tee, one end reduced
15 mm	22 x 15 x 15 mm	22 x 15 x 22 mm	22 x 22 x 15 mm
22 mm	28 x 22 x 15 mm		
28 mm			
K623: cross copper ends	K651: Stop end	K657: Sweep tee	
15 x 22 x 15 x 15 mm	15 mm	15 mm	
15 x 22 x 15 x 22 mm	22 mm	22 mm	
22 x 22 x 22 x 22 mm	28 mm		

Kuterlite: K900

K910X: Straight coupling	K911X: Male coupling Copper x BSP taper male thread	K912X: Female coupling Copper x BSP parallel female thread	K915X: Elbow
12 mm	R 3/8 x 12 mm	Rp 3/8 x 12 mm	12 mm
15 mm	R 3/8 x 15 mm	Rp 3/8 x 15 mm	15 mm
22 mm	R 1/2 x 12 mm	Rp 1/2 x 12 mm	22 mm
28 mm	R 1/2 x 15 mm	Rp 1/2 x 15 mm	28 mm
10 x 12 mm	R 1/2 x 22 mm	Rp 1/2 x 22 mm	
15 x 12 mm	R 3/4 x 15 mm	Rp 3/4 x 15 mm	
22 x 15 mm	R 3/4 x 28 mm	Rp 3/4 x 22 mm	
28 x 22 mm		Rp 1 x 22 mm	
		Rp 1 x 28 mm	

Compression fittings for joining copper pipes

K916X: Male Elbow Copper x BSP taper male thread	K917X: Female elbow Copper x BSP parallel female thread	K917WX: female wall elbow Copper x BSP parallel female thread with backplate	K918X: Equal tee
R 3/8 x 12 mm	Rp 3/8 x 12 mm	Rp 3/4 x 22 mm	12 mm
R 1/2 x 12 mm	Rp 3/8 x 15 mm		15 mm
R 1/2 x 15 mm	Rp 1/2 x 12 mm		22 mm
R 3/4 x 22 mm	Rp 1/2 x 15 mm		28 mm
R 1 x 22 mm	Rp 3/4 x 15 mm		
R 1 x 28 mm	Rp 3/4 x 22 mm		
	Rp 1 x 22 mm		
K918EBX: Tee, end and branch reduced	K918BX: Tee, reduced branch	K918EX: tee, one end reduced	K918EEX: Tee, both ends reduced
15 x 12 x 12 mm	15 x 12 x 15 mm	15 x 15 x 12 mm	12 x 15 x 12 mm
22 x 12 x 15 mm	22 x 12 x 22 mm	22 x 22 x 12 mm	15 x 22 x 15 mm
22 x 15 x 15 mm	22 x 15 x 22 mm	22 x 22 x 15 mm	22 x 28 x 22 mm
28 x 15 x 22 mm	28 x 15 x 28 mm	28 x 28 x 15 mm	
28 x 22 x 22 mm	28 x 22 x 28 mm	28 x 28 x 22 mm	
K923X: Cross	K930X: Female branch tee Copper x copper x BSP parallel female branch	K930EX: Female end tee Copper x BSP parallel female end x copper branch	K951X: Stop end
15 x 15 x 15 x 15 mm	15 x Rp 1/4 x 15 mm	15 x 15 x Rp 1/2 mm	12 mm
	15 x Rp 3/8 x 15 mm	22 x 22 x Rp 1/2 mm	15 mm
	15 x Rp 1/2 x 15 mm	22 x 22 x Rp 3/4 mm	22 mm
	22 x Rp 1/2 x 22 mm	28 x 28 x Rp 1/2 mm	28 mm
	22 x Rp 3/4 x 22 mm		
	28 x Rp 1/2 x 28 mm		
	28 x Rp 1 x 28 mm		

APPLICATION AND USE

Compression fittings for joining half-hard copper pipes (R250) according to GASTEC QA Approval Requirements 5 for application in gas installations with a maximum working pressure of 1 bar. The compression fittings shall be used for domestic gas installations which come in contact with 2nd and 3rd family gasses according to EN 437. The specific functional recommendations for application of these fittings are described in the requirements and measuring methods NEN 1078 and EN 15001-1, as well as in the national and international norms and/or regulations.

MARKING

- GASTEC QA, GASTEC QA logo or punch mark.
- Manufacturer's identity symbol or trademark:
- If practicable nominal diameter *
- Number and part of standard: EN 1254-2
- Inserts are marked with diameter x wall thickness.

Fittings manufactured from dezincification resistant copper-zinc alloys shall be legibly and durably marked in accordance with either:

- a) for grade A material use symbol QI or characters DRA;
- b) for grade B material, use characters DRB.

*Either placed on the fitting or on the packaging

Certificate number	98030/04	Replaces	98030/03
Issued	15/03/2026	Scope	AR 35
Contract number	Q09/002	Page	4 of 4

Compression fittings for joining copper pipes

RECOMMENDATIONS FOR END USERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport.

Consult the producer's processing guidelines for the proper storage and transport methods.

Check whether this certificate is still valid by consulting Kiwa Nederland B.V. or the Kiwa website.

If you should reject a product on the basis of the above, please contact the supplier and, if necessary, Kiwa Nederland B.V.
